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Replied by Mccartymachine1 on topic Retrofitting a 1986 Maho MH400E It is a manual table. The hydraulic release for table and tool have been changed to manual pump (originally designed for dual acting cylinder to lift a truck cab). Scales where Philips and I changed for Chinese 1um Sino brand scales.

Retrofitting a 1986 Maho MH400E - Page 147 - LinuxCNC

He purchased the 400's and a couple 600's new from the factory and it appears there are a number of different accessories for the machines. None are turn key machines, all need repair or to be retrofitted. I'm still in the process of moving the machines to my

shop so I haven't really dug into them. I'm hoping somewhere in the stack of books is a detailed parts diagram, would like to see the ...

Retrofitting a 1986 Maho MH400E - Page 123 - LinuxCNC

4/ The Maho MH400E has the 18 speed gearbox, with 10 relays controlling the shifters through three motors, and feedback from 10 switches. In addition there are CW and CCW twitch relays to bump the main spindle motor during gearchange. I have read of a number of cases of people controlling this under LinuxCNC, but have only seen fragments of the solution such as Müllernick's videos, AndyP's ...

Retrofitting a 1986 Maho MH400E -

LinuxCNC

I have the manual if needed. I also have Maho programming manuals for 432/9 and 432/10. It is a bit weird, Maho speaks of Software 6053/302 and

version 600/700 respectively, the latter one showing the more complex keyboard known from the 432/10. Anyhow mine only has the the smaller keyboard.