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 keys may place the CNC unit in other
 than its normal state. Starting the
 machine in this state may cause it to
 behave unexpectedly. 7. The operator's
 manual and programming manual
 supplied with a CNC unit provide an
 overall

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Fanuc Manuals, Fanuc Books, Operators Manual

On a live tooled lathe I'm contouring the
exterior of a part with an axial live mill
(G12.1) and after the exterior of the part
is complete I exit the axial mode (G13.1)
and proceed to reposition the c axis to
contour the interior. However, during the
exterior contour operation, the Position
value for the C-axis becomes very large
~3000 (actually it's a negative value).

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