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Nominal length is a calculated number and cannot be measured in the free state. It is the actual installed length plus 1/2 pitch. It is the actual installed length plus 1/2 pitch. For Tangless CoilThread inserts, the number of free coils is the total number of convolutions (counted from notch to notch) and has a tolerance of $\pm 1/4$ coil.

Helical Insert Technical Specifications for HeliCoil ...

Tangless Inserts are designed to replace tanged helical coil inserts as specified in NASM122076 and NASM124651 series (standard thread) and NASM21209 (locking thread); they install in standard STI tapped holes per NASM33537.

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Nasm33537 Specification Free - publicisengage.ie NASM124850) and Class 2 inserts (NAS1130, NASM21209), when assembled in accordance with NASM33537, shall produce a finished thread meeting the requirements of FED -STD-H28/2 and accept external threads which conform to AS8879.

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Military Standards. Heli-Coil inserts and tooling comply with the following Standards and Specifications: •NASM 122076 thru NASM 122275. Insert, corrosion resistant Helical Coil Coarse Thread (Inch Series) •NASM 124651 thru NASM 124850. Insert, corrosion resistant Helical Coil Fine

Thread (Inch Series) •NASM 21209. Insert Screw

Insert Systems - Heli-Coil

1Aerospace Industries Association of America, Inc.1000 Wilson Boulevard, Suite 1700 Arlington, VA 22209-3901 (703) 358-1000www.aia-aerospace.orgJanuary 31, 2017TECHNICAL OPERATIONS COUNCIL MEMORANDUMTO:National Aerospace Standards Committee (A1, A6)FROM: Beverly Kalamba, Manager, National Aerospace StandardsSUBJ: NAS/NASM Standards – NAS/NASM Mailing 17-02 datasheet search, datasheets ...

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