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and torque. Essential
bolt torques are: main
bearing cap bolts
connecting rod cap
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bolts close.

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NOTICE: Do not dip the
entire cylinder head

mounting bolt in oil as
the excessive oil could
lead to improper
torque results. 10. Coat
the threads and
underside of the bolt
heads with clean
engine oil before
installation. NOTE: If
reusing the head bolts,
make sure they do not
exceed the maximum
bolt length of 194 mm
(7.638 inches). 11.

Removal and Installation of the DD13,DD15, DD16 Cylinder Head

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Broken Bolt introduced its custom ISX broken bolt removal kit. The Cummins ISX engine demands a specialized kit to address its unique characteristics and exhaust manifold maintenance procedures.

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