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Verify the motor coupler alignment before adjusting sensors. Refer to ST-10/10Y, SL-10-30, TL-15/25, HL-1-6 - Turret Lock and Unlocked Sensors - Adjustment procedure. Turret Die Springs. Corrective Action: With the turret clamped, rotate the turret back and forth by hand. If there is movement in the turret the die springs are broken and need to be replaced. Refer to HL/SL/ST-10 - Turret ...

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