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software, and is described in the EcoStruxure Machine Expert Programming Guide (see EcoStruxure Machine Expert, Programming Guide). Key Features Programming languages The Modicon M218 Logic Controller is supported and programmed with the EcoStruxure Machine Expert software, which supports the following IEC61131-3 programming languages:

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Name Programming Sheet for the Function Block. Type in the name of

SummingJct. The code type defaults to FBD of function block. One could also select one of the other types of coding as well but we are programming in FBD in this article. Enter a section name of “Sum_Jct” as shown in fig. 6.

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 messages for communication in Modicon
 programmable controller applications. It
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Type your symbol name, in this case

“Start_PB” and click on the Type column

in that row. Type “EBOOL” or click on the

down arrow next to the box in the Type

column. Select EBOOL for Boolean

(discrete) data type. Click on the

Address column. Type in the proper

input address for the Start_PB input

channel, which is “%I0.2.0”,

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provides all the tools necessary to
program Quantum, Compact,
Momentum, 984, and 584 PLCs.
Schneider Electric has officially
announced that Modicon Concept and
ProWORX 32 and non-Unity Modicon
Momentum and Quantum PLCs are
obsolete as of May 31, 2015.