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The separation steps are as follows:

Separation Step

Products Distillation

Distillate: all C4s,
methanol Bottoms: 99
wt% MTBE L/L

Extraction with water

Extract: methanol,
water Raffinate: C4s

Distillation Distillate:
methanol to recycle

Bottoms: water for
recycle Exercise 1.6(c)

Subject: Conversion of
propylene to
butene-2s.

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