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the S5-135U programmable controller. If you do not yet have this basic knowledge, we strongly advise you read the documentation introducing the programming language STEP 5 (STEP 5 Manual , refer to Chapter 13) or take part in a course at our training center. SIEMENS provides comprehensive training for SIMATIC S5. For

S5-135U CPU 928B Programming Guide - Siemens

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PLC WorkShop for Siemens S5 - Performance Series

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