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4571 Fixture Design Jigs and Fixtures for Machine Shops—Educational Video **Lecture#2: 3-2-1 Principle of Jigs \u0026 Fixture Design** *Welcome to Jig/Fixture Design* Jig \u0026 Fixture Design/Jig \u0026 Fixture Example/Design of Jig \u0026 Fixture/Template Jig Design/Tool Design

Jig \u0026 Fixture Design/Jig \u0026 Fixture Example/Jigs \u0026 Fixtures Case Study/Leaf Jig/Design of Jig Bush **Lecture #1- INTRODUCTION TO - Design Of Work Holding Fixtures** **Lecture - 33 Jigs and Fixtures For Machine Shops** *Lecture #4—Fixture Design Process* *Design Calculations for Hydraulic \u0026 Pneumatic System 3—2—1 Principle of Location | Jigs and Fixtures | Production Engineering and Robotics | Why 3-2-1 Principle has 3 primary points—Jig and Fixture | Production | GATE-Mechanical* *frame welding fixture - (weld jig / welding table) - 4300 (english) jigs and fixture for a drill machine #GD\u0026T (Part 1: Basic Set-up Procedure) Designing a Workholding Fixture from Start ➔ Finish GD\u0026T: What is 3-2-1 principle? Cal Poly IME 450 Fixture Design Project* *Jigs and Fixtures - Introduction to Jigs and Fixtures* *CTTC - Fixture Designing basics* **ROEMHELD mini compact clamps Jig \u0026 Fixtures DESIGN OF JIGS \u0026 FIXTURES- PART 1 Jigs \u0026 Fixtures (3D Animation) Fixture Design** *Lecture 3—Common Mistakes in Fixture Design* *Locating Pins* *Lecture #5- Basic Elements of a Fixture* **Jig and fixture design**

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jigs and fixtures are the devices which help in increasing the rate of identical parts and reducing the human efforts required for producing these parts, It has already been emphasized earlier that a center lathe is a suitable machine tool for producing individual parts of different shapes and sizes, but for producing similar articles in great number its use will not be economical.

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The principle of location or the 3-2-1 principle, CAD tools (like ProE), and FEA tools (like ANSYS) are used for the design of the jigs as well as the fixtures. The jig is used for guiding the cutting tool (like a drill bit), and for doing so, jigs have components like a bush, which comes in contact with the cutting tool.

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2 Design a jig — 12 hours. 3 Design a fixture — 10 hours. 4 Design a simple indexing unit as part of a jig or fixture. 14 hours. Guidance on the delivery and assessment of this Unit The following list could be used as a checklist to confirm coverage of the Unit for assessment or teaching purposes. Outcome 1

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PRINCIPLES OF JIG DESIGN Jigs and fixtures may be defined as devices used in the manufacture of duplicate parts of machines and intended to make possible interchangeable work at a reduced cost, as compared with the cost of producing each machine detail individually.