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984 PLCs were programmed in 984 Ladder Logic (984LL). Modicon programming software packages could be Modsoft, Proworx, or even Concept. 984LL registers are universal, there is no predefined allocation in the CPU. The 4x (I don't like trying to say 40001, so I use 4x1) registers are all processor read/program write and can be used for analog ...

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GM--0984--SYS Rev. B

Conclusion. Modicon PLC basically have 2 type software Legacy that support IEC language or only LL 984 (modicon ladder) Modsoft transform to ProWORX NxT then transform to ProWORX32 due to PC Operating System upgrade compatibility.. Concept are independently built for compliance to IEC language and only compatible for some new PLC and that time, but this new PLC also compatible with ProWORX ...

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