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# Six Of Crows Fanart

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**Programing Manual**

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command the control  
knows the position of  
the origin relative to  
the punch center. -, u.  
s. AMADA, LTD. Sec. I  
Pg. 4. G90 ABSOLUTE

After the G90  
command is entered,  
then all co-ordinates  
are relative to the  
origin. (G90 will stay in  
effect until changed by  
G91 incremental  
command.) G90 need  
not be entered on

every line. Format  
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