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Page 15 DEUTZ engines User notes 3.1 General 3.2

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clearance labeled (1)
between the rocker
arm / tappet contact
face (2) and valve
stem (3) with a feeler
gag (6) (see diagram
below). NOTE: There
should only be a slight
amount of resistance
when the feeler gag is
inserted. See section
8.1 for the permissible
valve clearance.