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Engines is committed
to assuring your
satisfaction with your
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Your Dealer also wants
you to be completely
satisfied, and invites
you to return for all
your servicing needs,
both during and after
the warranty period.

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questions and answers,
holt people

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Engine Wiring
Diagram -
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m**

I have service manual
for my FWC 1993
Crusader 454 XL
engines but I don't see
torque specs for
exhaust elbow to
manifold. Any one
know what that
number should be ?? I
saw a small am't of
water stain (rust)
under the short bolt. It
had < 30 lbs. torque on
it as I had set wrench
at 30 and it turned bolt
w/o clicking. Bob J

**BoaterEd - Torque
specs**

Don't know if my 1993
Crusader 454XL parts

list will be the same for
your older engines.
Crusader dealer will be
able to supply correct
wires for your engine.
When all else fails; go
with OEM parts. A little
pricier but quality is
always better. Bob J:
Homeport: Waretown,
NJ : Sandy

**BoaterEd - Spark
Plug Wires -
Crusader 454**

MODEL MP7.4L PARTS
MANUAL - 7 CRUSADER
MP7.4L ITEM PART
NUMBER DESCRIPTION
QUANTITY 1 7080200
Piston and Pin
Assembly (STD) 8 1
7080210 Piston and Pin
Assembly (.030 OS) AR
2 7080180 Ring Set,
piston (STD) 8 2
7080100 Ring Set,
piston (.030 OS) AR 3
RA011009 Connecting
Rod Assembly 8 4
7080040 Bolt,
connecting rod cap 16

5 7080050 Nut,
connecting rod cap 16

MARINE ILLUSTRATED PARTS MANUAL - Crusader Engines

Genuine Crusader
Engine Parts lookup.
Find your Crusader
Inboard parts easy, just
click on the
application, click on
the parts group and
then click on the part
in the illustration.
Crusader Replacement
Parts . Illustrations are
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502 XL MP5.0L / 5.7L
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350HT 454XL & 502XL
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should a freshwater

only Crusader 454 inboard last if it is properly maintained? Iv herd of them lasting 3000 plus hrs In some cases,and iv also herd that anything over 1500hrs. Is high for them. Any input is appreciated. Thx Sent from my SM-G900V using Lake Ontario United mobile app

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