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1 NC Programming for PUMA Turning Centers Equipped with Live Tools, Sub Spindle, Y- Axis For PUMA all Single Path Turning Centers with FANUC 31i, 32i controls

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ContentsDoosan TT Series CNCDoosan TT Series Alarm List Doosan TT Series CNC Alarms work for the following cnc machines, Doosan PUMA... Haas CNC Lathe M-Codes HAAS CNC Lathe Miscellaneous Functions M-Code Description M00 Program Stop – Modal M01 Optional Program Stop – Modal M02 Program End – Modal M03 Spindle on Forward (S) – Modal M04 ...

Doosan TT Series M-Code List - Helman CNC

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The newly designed PUMA 5100 Series horizontal turning centers have an integrated Y-axis that increases your cutting repertoire, plus specific features that will make your job a whole lot easier. Ideal for oil and gas work and a great fit for any shop that makes medium- to large-size workpieces.

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Loading a program on the Doosan Lathe at Lake Washington Institute of Technology.

DOOSAN Loading a Program - YouTube

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Doosan Puma 280 CNC Turning Center - MachineStation

2006 Doosan Puma 280 LM. Manufacturer: Doosan. Model: PUMA 280LM. Parts Catcher Hydraulic Steady

Rest Chip Conveyor Control type: Fanuc 21iTB | Swing: 24.8" | Centers: 40.5" | Spindle speed: 3500 RPM | Rotary speed: 5000 RPM | Chuck: 10". Schaumburg, IL, USA.

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The PUMA GT series is Doosan's Global Turning family of horizontal turning centers. These heavy-duty, box guideway machines have an 8" or 10" chuck and a powerful 15.5 – 18.5kW/4500 rpm or 26kW/3500 rpm spindle depending on the model type. Designed to meet global standards, the GT Series will keep you competitive and productive.

PUMA GT3100LM | Ellison Technologies

The Doosan PUMA SMX2600ST demonstrates it's multitasking mill turning center capabilities, used to machine complex parts in a single set-

up. The SMX2600ST features: a rotating milling spindle, 12 station tool turret, main and sub turning spindle, as well as offering milling, turning, and 9-axis machining capabilities.

PUMA SMX3100ST | Ellison Technologies

The PUMA V8300 Series is a step up from the V400 in terms of size. With a hefty max turning diameter, accepting a range of chucks from 15" up to 24", it makes mincemeat of bigger workpieces. Doosan Machine Tools America

PUMA V8300 | Vertical Turning Center |... | Doosan Machine ...

It's a Pro Motion Drive, model DASD-CT15SPXD-05. No cables sitting in coolant. The reason I believe it's at the servo drive, and not anywhere in the cabling or the turret motor itself, is that the servo LED screen will intermittently not power up when the power is turned on to the machine.