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Figure 2.1 also shows the important distinction between bulk-metal forming and sheet-metal forming. Bulk-metal forming is the shaping of bodies with concentrated mass, i.e., where the dimensions in each of the three orthogonal directions x, y, and z of the body are of similar size. Sheet-metal forming, on the other hand, is the forming of bodies with initial large extensions in two directions and small extension in the third direction, such as in a piece of sheet metal or a steel plate.

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Summary Extrusion as a metal forming process has previously been dealt with in Sec. 2.2.5 and Ch. 18. In Ch. 12, commonly used experimental grid pattern techniques were described, and it was shown that such techniques are required in order to be able to describe the deformations occurring in forward and backward extrusion.

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Biography: Julian Allwood is Professor of Engineering and the Environment at the University of Cambridge. He worked for 10 years for Alcoa, prior to developing an academic career, initially at Imperial College, and from 2000 in Cambridge. In parallel with developing new manufacturing technologies for metals, he has built up a research group looking at environmental systems and production.

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Abstract. Metal forming process is a widely used manufacturing process mainly for its economy, dimensional precision, and improved mechanical properties of the formed product. Real-time laboratory experiments are key to mechanical engineering course of metal forming. Lack of available capital in small engineering institutions constraints huge investments over machinery and necessary technologies.