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In the final design for H5110, the correction angle (f) is 1.673\u00b0and the die gap (d) is 0.868 mm at the optimum point, where springback is 1.432 \u00d710\u207b2\u00b0. For AKDQ steel, the optimum values of f and die gap d are 0.912\u00b0and 0.909 mm, respectively, and the springback of final design is 4.77\u00d710\u207b3\u00b0.

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The aim of this research is to optimize the die by entering a springback value in die design to improve product quality that is associated with accuracy the final size of the product. Simulation processes using AutoForm software are conducted to determine the optimal parameters to be used in the forming process.